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Activator



DeSOTO, INC.
MATERIAL SAFETY DATA SHEET
FOR COATINGS, RESINS AND RELATED MATERIALS
(Approved by U.S. Department of Labor "Essentially Similar" to Form OSHA-20)

NPCA 1-72

SECTION I

DeSOTO, INC.
Administrative and Research Center

1700 South Mt. Prospect Road
Des Plaines, Illinois 60018

Emergency Telephone 312-391-9000

Product Class: ALIPHATIC
POLYISOCYANATE

Manufacturers Code Identification
911 L 716

Trade Name
PAC COATING CURING SOLUTION

Date of Prep
5/13/80

***** SECTION II-HAZARDOUS INGREDIENTS *****

INGREDIENT	PERCENT BY WEIGHT	PPM	TLV	MG/M ³	LEL	VAPOR PRESSURE @20° C.
CONFIDENTIAL INFORMATION						
7843-3 Methyl Ethyl Ketone	40.45%	200		590	1.8	70.0
Collosolve Acetate Skin	15	100		540	1.8	2.0
Cyclohexanone	15	300		200	1.1	3.4
1330-20-7 Xylene - Skin	5	100		435	1.1	10.0
Aliphatic Polyisocyanate*	35	NE		NE	NE	NE

822-06-0 *Hexamethylene diisocyanate (HDI) content less than 0.7%
based on resin solids at time of manufacture. However,
after 3 to 6 months storage, the free monomer content
may rise to a maximum of 1.6%.
TLV not established for HDI but 0.02 ppm followed

NE = Not Established

NA = Not Applicable

***** SECTION III-PHYSICAL DATA *****

PROPERTY	MEASUREMENT
Boiling Range	176-313° F. 80-157° C. @760 MM Hg
Vapor Density	X Heavier Lighter Than Air
Weight Per Gallon	7.7 Lbs.
Percent Volatile By Volume	71..5
Evaporation Rate	Faster X Slower Than Ether

***** SECTION IV-FIRE AND EXPLOSION DATA *****

DOT Category FLAMMABLE LIQUID
OSHA Category FLAMMABLE LIQUID CLASS 1B

Flash Point (Closed Cup) 22° F.
 -5.6° C.

Lower Explosive Limit See II

EXTINGUISHING MEDIA: Use National Fire Protection Association Class B
extinguishers (Carbon dioxide, dry chemical or foam)

UNUSUAL FIRE AND EXPLOSION HAZARDS: During a fire irritating and/or toxic
gases and aerosols from the decomposition/combustion products may be present.

SPECIAL FIRE FIGHTING PROCEDURES: Full emergency equipment should be worn.
Spray drums of material involved in fire but not themselves on fire with water
to minimize risk of rupture.

***** SECTION V-HEALTH HAZARD DATA *****

THRESHOLD LIMIT VALUE: See II (Not Established for Product)

EFFECTS OF OVEREXPOSURE: Inhalation: Anesthetic. Irritation of the
respiratory tract or acute nervous system depression characterized by headache,
dizziness, staggering gait, confusion, unconsciousness or coma. Others as
noted in Sec. IX.

SKIN OR EYE CONTACT: Primary Irritation.

EMERGENCY AND FIRST AID PROCEDURES: Inhalation: Remove from exposure.
Restore breathing. Keep warm and quiet. Notify a physician. Skin Contact:
Wash affected areas with water. Remove contaminated clothing. Consult a
physician. Eye Contact: Flush with water for 15 minutes. Consult a
physician.

***** SECTION VI-REACTIVITY DATA *****

STABILITY: Unstable X Stable

INCOMPATIBILITY (Materials to Avoid): Avoid contact with water, alcohols,
amines, and other materials which react with isocyanates.

HAZARDOUS DECOMPOSITION PRODUCTS: By fire CO₂, CO, Oxides of Nitrogen,
possibility of cyanides.

Hazardous Polymerization May occur X Will not occur

Conditions to Avoid:

***** SECTION VII-SPILL OR LEAK PROCEDURES *****

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Cover the spill with absorbent material, such as sand, sweeping compound or diatomaceous earth; collect material in open top drum and take to isolated area, out of doors preferred, fill drum with water; neutralize spill area with dilute solution of ammonium hydroxide.

WASTE DISPOSAL METHOD: Waste material can be incinerated or disposed of in accordance with Federal, State or Local regulations regarding environmental control after allowing time for reaction with water.

***** SECTION VIII-SPECIAL PROTECTION INFORMATION *****

RESPIRATORY PROTECTION: Use a respirator that is approved or recommended for use in isocyanate containing environments (air purifying or fresh air supplied)

VENTILATION: Where employees may be exposed, provide general dilution or local exhaust ventilation in volume and pattern to keep TLV of hazardous ingredients in Section II below recommended (ACGIH) or regulated (OSHA) limit. Where employees will not be exposed, keep LEL in Section II below 25% of limit.

PROTECTIVE GLOVES: Recommended X Required

EYE PROTECTION: Use safety eyewear designed to protect against splash of liquids.

OTHER PROTECTIVE EQUIPMENT: Prevent prolonged skin contact with contaminated clothing.

***** SECTION IX-SPECIAL PRECAUTIONS *****

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: Keep away from heat, sparks, and open flame. Store in tightly closed container and protect from moisture and foreign materials. At max. storage temperature noted, material may slowly polymerize without hazard. Ideal storage temperature range is 10°C. - 27°C. (50°F. - 81°F.)

OTHER PRECAUTIONS: Inhalation of isocyanates can cause allergic sensitization. Symptoms may include mucous membrane irritation, tightness of chest, irritation of respiratory tract, coughing, headache and shortness of breath. Asthma-like attacks may follow. See Section VIII instructions.

Prepared By:
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